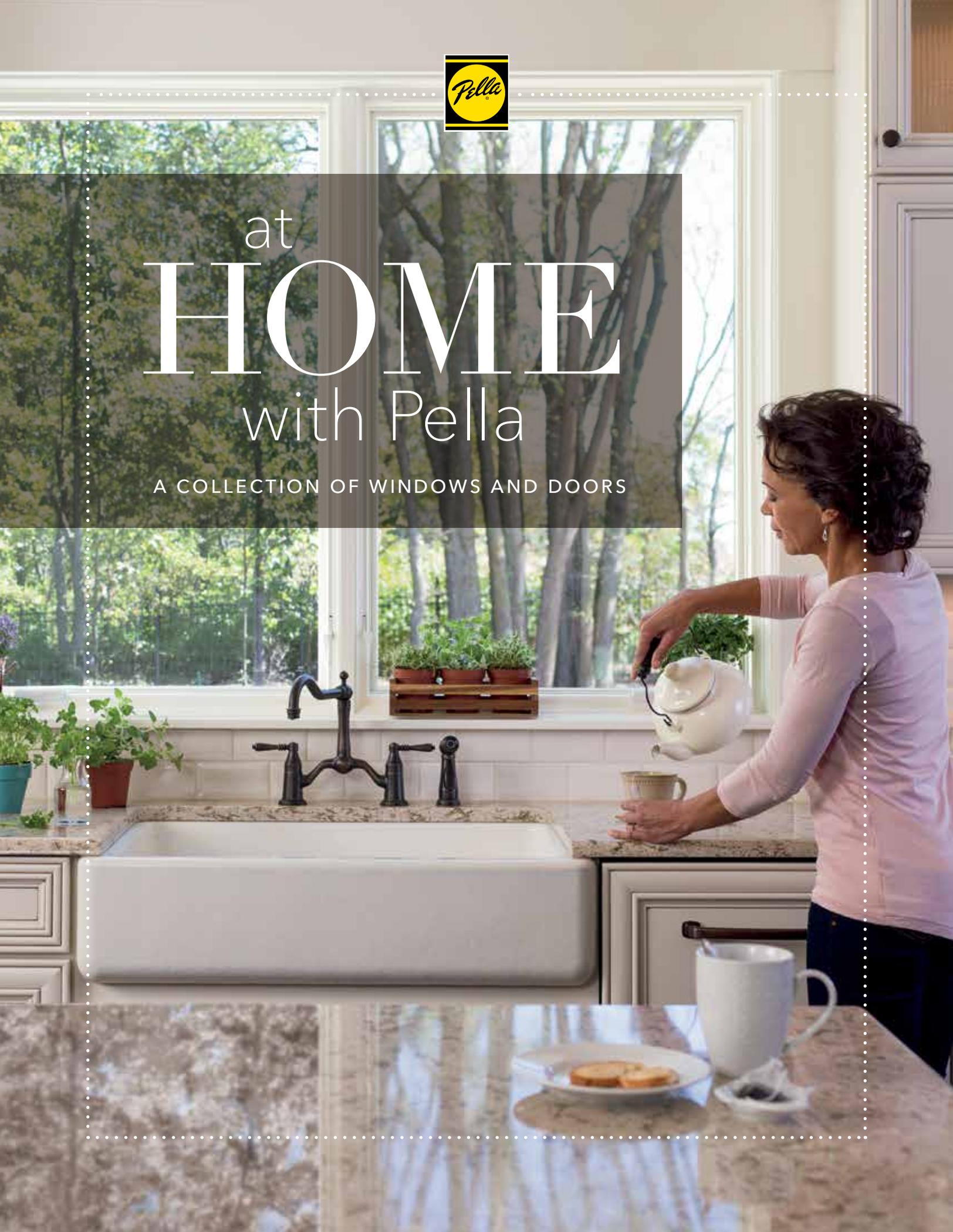




at
H O M E
with Pella

A COLLECTION OF WINDOWS AND DOORS



Welcome.

Home is more than just a place to rest your head. It's a refuge of cozy comforts, a place to gather and entertain, and a space where you can just be you. That's why at Pella, we are committed to making beautiful windows and doors that transform your house into home-sweet-home.



page **10**

Discover how Pella® Insynctive® technology makes life easier at home – and on the go.



page

6

Shop smarter with great tips on planning your project.

AT YOUR SERVICE 4 - 9

- A HOME THAT'S UNIQUELY YOU..... 4 - 5
- SHOP SMART 6 - 7
- FARMHOUSE TO HOME 8 - 9

SMART LIVING 10 - 17

- YOUR WINDOWS AND DOORS IN HARMONY WITH YOU 10 - 11
- REDEFINE YOUR ROOM 12 - 13
- EXPRESS YOURSELF 14 - 15
- COMFORT IN, WEATHER OUT. 16 - 17

FOR THE CHOOSING 18 - 27

- FIND YOUR TYPE 18 - 21
- WHAT WE'RE MADE OF 22 - 23
- EXPLORE THE POSSIBILITIES 24 - 27

WINDOWS AND PATIO DOORS 28 - 53

- OFFERING INTRODUCTION 28 - 29
- BEAUTY OF WOOD 30 - 43
- DURABILITY OF FIBERGLASS 44 - 47
- EASY-CARE VINYL 48 - 53

ENTRY DOORS AND STORM DOORS 54 - 69

- OFFERING INTRODUCTION 54 - 55
- WELCOMING ENTRY DOORS 56 - 63
- STORM DOORS THAT STAND OUT 64 - 69

WHAT'S NEXT 70 - 71

page 24

Explore the many possibilities for your home.





A home that's uniquely you.

For more than 90 years, we've crafted our products with one purpose in mind – to help you create comfortable and unique spaces that welcome in life's favorite moments.

Pella® products are purposefully designed with thoughtful features to help make everyday life easier. And our history of innovation and service expertise provides convenience and outstanding comfort – so you can focus on the things that matter most.



Service that stands the test of time.

We proudly back our products with some of the strongest warranties in the business. See written limited warranties for complete details, including exceptions and limitations, at pella.com/warranty, or contact Pella Customer Service at 877-473-5527.

Shop smart.

We get it - window and door shopping isn't something you do every day. Here are 5 steps to help guide you toward the best choice:



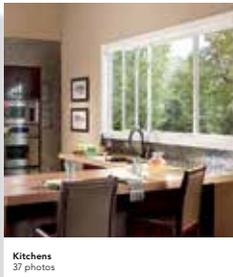
Living rooms
62 photos



Entry doors
32 photos



Home exteriors
59 photos



Kitchens
37 photos



Dining rooms
24 photos



Gather inspiration.

Visit Pella's blog at pella.com/blog to connect to our Houzz and Pinterest pages. You'll find inspirational photos, ideas and tips to help you create your next great space.

Do your research, online and off.

Stop by a window and door showroom, home improvement store or home show to see window and door styles up close. Plus, get more details from our website at pella.com.



Find more useful tips:

CHOOSEPELLA.COM/PLAN

3

Set your budget.

There are ways to be budget-minded as you shop for windows and doors. Don't hesitate to start with a professional who can visit your home, assess your needs and provide a range of options.



Styles and materials.

Keep in mind that different styles and materials vary in price. Pick those that fit your home, region and lifestyle needs, while still considering budget. See pages 18 - 27.

Features and options.

Just like choosing accessories for a new car affects its price, selecting optional features for your windows and doors affects your project's cost.

Size of your project.

Whether you're replacing, remodeling or building a new home, the project cost will vary depending on the number of products needed. For a larger replacement project, consider doing it in phases to help spread the cost over time.

Ways to install.

While DIY may seem like a cost-effective approach, consider your ability as well as the time and expense of installing on your own.

4

Work with a pro.

Whether working with a professional or tackling the job on your own, it's helpful to discuss your project with a home improvement specialist, independent contractor or manufacturer's installer.



Show off your space.

New windows and doors can provide many benefits for your home – like style, energy efficiency and added comfort. We'd love to hear more about your experience and see your favorite spaces on our Facebook page, facebook.com/pellawindowsanddoors.





Farmhouse to home.

When Scott and Kristin purchased a 1920s Nebraska farmhouse, complete with 10 acres of land, they hoped to turn it into their dream home. But they had a lot of work ahead of them. One of the first priorities was choosing the right window and door replacement company.





Installation done right.

A great window or door is only as good as its installation. Choose from four options that will help you bring your beautiful view to life. If you have experience working on other home improvement projects, your installer could be you.

- Use Pella Expert InstallersSM.
- Hire a local Pella Certified Contractor[®] – handpicked for their expertise with window and door replacement and remodeling projects.
- Work with your local home improvement store.
- Do it yourself.

What to expect.

If you decide to work with an installer, be sure to ask:

- How long will the installation take?
- Do I need to move any furniture in advance?
- What, if any, disruptions (noise, etc.) will the installation bring to my home?
- Will the install team keep me updated on their progress?
- Will they clean up and haul away my old windows and doors?

The couple wanted to honor the heritage of their vintage home, while expanding the space and making it their own. A key requirement of this project was finding replacement windows and doors to match the historical style of the farmhouse. Scott, an architect, had previously worked with Pella Windows and Doors and knew he had found the right match for the year-long renovation.

“Pella windows allowed us to preserve our home’s history – while helping us add our own personal touch.”

– Scott

Impressed by Pella’s passion for detail, Scott and Kristin chose Pella[®] Architect Series[®] double-hung windows to replace the old, drafty farmhouse windows.

Pella has given Scott and Kristin the best of both worlds – modern energy efficiency with 1920s authenticity and charm that truly make their house a home.



For tips on installing Pella windows and doors, visit:

CHOOSEPELLA.COM/INSTALL

Your windows and doors in harmony with you.



Discover what Pella® Insynctive® technology can do for your home:

CHOOSEPELLA.COM/INSYNCTIVE



Insynctive
technology

Protect what's important, with windows and doors that do more than just look good. Now you have the power to manage your windows and doors – from your living room or miles away.* Choose Pella® products with Insynctive® technology, and you can help ensure that your home is comfortably secure.



SECURITY

Quickly check whether your windows and doors are secure, giving you more peace of mind.



COMFORT

Program your blinds and shades to raise and lower throughout the day to help keep your home more comfortable.*



CONVENIENCE

Check your windows and doors or operate your blinds and shades from virtually anywhere with a smart device.*



* Requires connection to a compatible home automation system via the Insynctive Bridge. For a list of compatible systems, visit pella.com/insynctive.

Redefine your room.

Bring more style into your home with Pella® Designer Series® between-the-glass blinds or shades that can be motorized with Insynctive® technology to provide a smart home experience.

Worry less.

Blinds or shades tucked between panes of glass are protected from dust, damage, pets and inquisitive little hands.

Design your own window or patio door with the Pella Product Designer:

CHOOSEPELLA.COM/DESIGN



Style that snaps.

Exclusive snap-in technology lets you instantly transform the look of your space and style your windows with ease.

Find your look.

Our blinds and shades come in a wide selection of colors and fabrics, so you can find a look that fits your home.

Breathe easy.

Windows with ordinary roomside blinds accumulate 10 times more of certain airborne allergens than Pella® Designer Series® windows with between-the-glass blinds.*

*Based on data from research conducted by the Department of Occupational and Environmental Health at The University of Iowa.

Express yourself.

Choose exquisite features and options to make your own personal statement.

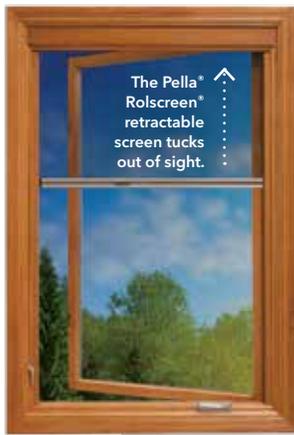


Play with light.

Let the light shine in, and enjoy added privacy, too – with frosted and decorative glass options that can accent your home just the way you like.

Design your own window or patio door with the Pella Product Designer:

[CHOOSEPELLA.COM/DESIGN](https://www.choosepella.com/design)



See in technicolor.

Get a clearer view with screens* that fade into the background or roll away completely.

Design a masterpiece from the inside out.

You have a myriad of colors, stains, materials and grille options to choose from. So mix and match. Choose a window that offers design flexibility for your home – from the interior to the exterior.



WOOD INTERIORS WITH ALUMINUM-CLAD EXTERIORS

Wood products feature added protection from the elements with low-maintenance EnduraClad® exteriors, available in a variety of colors to complement your home.



INTERIOR

EXTERIOR

Fiberglass and vinyl windows and sliding patio doors come in optional dual colors – enhancing curb appeal while adding a softer touch on the inside.

Comfort in. Weather out.

Pella® products offer exceptional energy-efficient performance wherever you live.



Glass at a glance.

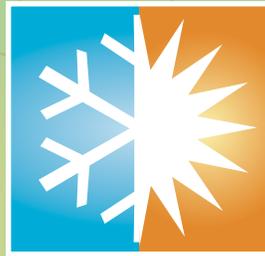
Pella's InsulShield® Low-E Glass Collection¹ features our most innovative and energy-saving choices, designed for your specific needs.



For many U.S. climates.

GLASS TYPE: Advanced
Low-E Insulating Glass with Argon²

Unique Low-E technology delivers balanced insulation for cold winters and hot summers.



For very hot, sunny climates.

GLASS TYPE: SunDefense™
Low-E Insulating Glass with Argon²

Allows in visible light and provides a clear view, while helping to block the heat of the sun.



¹ Glass options can be upgraded to offer the benefits of our InsulShield Low-E Glass Collection. Glass options may vary per product. See specific product information for availability.

² Optional high-altitude Low-E insulating glass does not contain argon in most products. Please see your local Pella sales representative for more information.

³ Some Pella products may not meet ENERGY STAR® certification in Canada. For more information, contact your local Pella sales representative or go to nrcan.gc.ca/energy/products/categories/fenestration/13739.

⁴ Ranges are based on the average savings among homes in modeled cities. Actual savings will vary based on local climate conditions, utility rates and individual home characteristics. For more information on the benefits of ENERGY STAR certified windows and doors, go to energystar.gov/products/building_products/residential_windows_doors_and_skylights/benefits.

For cold climates – like northern U.S. and Canada.

GLASS TYPE: NaturalSun
Low-E Insulating Glass with Argon²

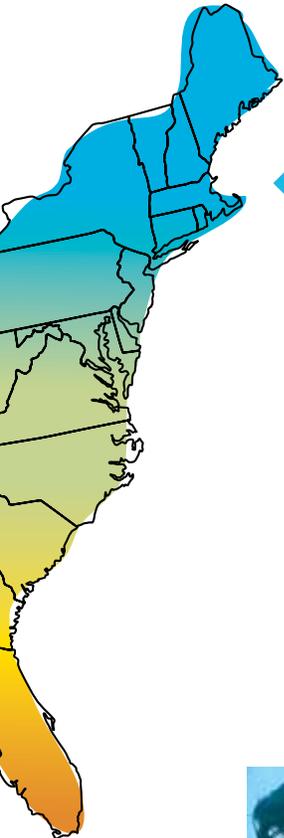
Allows the sun's heat to flow in and warm your home, while providing excellent insulation from the cold.



For northern U.S. climates.

GLASS TYPE: AdvancedComfort
Low-E Insulating Glass with Argon²

Unique Low-E technology delivers balanced insulation for colder winters and moderate summers.



Glass for a wide range of needs.

HurricaneShield®

Besides energy efficiency, the right glass can add protection in other ways. Pella has options that include HurricaneShield® impact-resistant glass to provide protection from flying debris, while increasing the safety, security, ultraviolet protection and energy efficiency of your home. You'll also find options that help with privacy, glare, security and noise control. See how Pella HurricaneShield products perform in testing using industrywide impact-resistant test standards: choosepella.com/impact.



Helping you save on heating and cooling costs.

Installing ENERGY STAR® certified windows and doors can lower energy costs.³ With more efficient windows, you can also use less energy, which reduces greenhouse gas emissions from power plants.

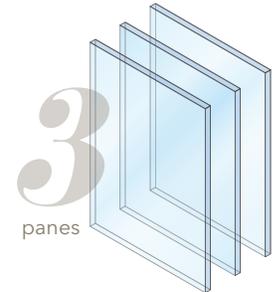
For a typical home, when replacing single-pane windows with ENERGY STAR certified windows, you can save on average:

\$101 to
\$583

And 1,006 – 6,205 pounds of carbon dioxide (CO₂), which is equivalent to 51 to 317 gallons of gasoline a year.⁴



Available on most Pella® products.



Available on select windows and patio doors.

More panes, more gains. Many older homes have single-pane windows, which can lead to higher heating and cooling costs and drafty interiors. Multiple panes of glass create an air chamber that can dramatically increase energy efficiency and comfort.

For more information on glass, see your local Pella sales representative or visit:

CHOOSEPELLA.COM/GLASS

Find your *type.*



Casement Windows

Open from the side with a turn of the handle. Great for hard-to-reach spaces in your home – like over the kitchen sink.



Awning Windows

Glide open from the bottom with an easy-to-reach handle. Often placed above or below other windows to add architectural style, light and ventilation to a room.



Double- and Single-Hung Windows

Double-hung windows can be raised from the bottom or lowered from the top for two levels of ventilation. Single-hung windows can be raised from the bottom.



Specialty Windows



Special Shape Windows



Combination Windows

Choose from a variety of Pella® window and door styles that provide the best performance for your home – while framing your space with a look that makes it beautifully unique.



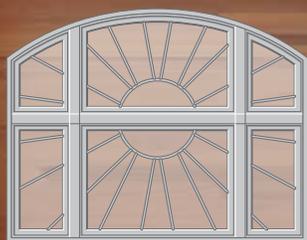
Sliding Windows

Sashes slide open horizontally – you won't have to reach up high or bend down to open and close them.



Bay and Bow Windows

Feature combinations of windows that reach out into the world while expanding your living space and view.



Custom Windows

You dream it. We build it.

Customize your view and add character to your home with special order and custom styles that are uniquely you. From extra-tall to extra-wide to curved or angled frames, Pella can bring your vision to life.

Explore more details on window styles online:

[CHOOSEPELLA.COM/WINDOWS](https://www.choosepella.com/windows)

Find your type.



Sliding Patio Doors

Since they don't swing, sliding patio doors require less floor space – a great fit because you can place furniture nearby.



Scenescape™ Patio Doors

Blur the lines between indoor and outdoor living with our specialty multipanel doors. Choose from Architect Series® or Designer Series® patio doors in one of three styles: multi-slide, lift-and-slide or bifold.





Hinged Patio Doors

Choose from two movable doors that swing open from the center, one movable with one fixed door, or the simple elegance of a single door.



Entry Doors

Make a stunning first impression with an entry door that provides a warm welcome to guests.



Sidelights and Transoms

Let more sunlight in and expand your view with clear glass, or choose obscure or decorative glass that can provide the amount of privacy you're comfortable with.



Storm Doors

Bring more light and air in, while helping to keep weather and insects out.

Explore more details on door styles online:

CHOOSEPELLA.COM/DOORS

What we're made of.

WINDOWS AND PATIO DOORS

Wood

Beautiful. Timeless. Authentic.

Welcome to the next generation of wood. Pella® wood windows and patio doors offer low-maintenance features that include a durable aluminum-clad exterior plus Pella's EnduraGuard® wood protection. Wood products provide the most design options inside and out – and you'll get exceptional energy efficiency that helps keep your home comfy.



Fiberglass

Strong. Stable. Lasting.

Made from durable, patented fiberglass composite, it has the look of a painted window and can withstand extreme heat and subzero cold. A powder-coat finish keeps it looking great for years.

Vinyl

Enduring. Functional. Efficient.

Easy to care for and enjoy, Pella's vinyl windows and patio doors feature multichambered frames and fully welded muntins that add strength and durability to your view.





Wood

Rich detail. Strength. Elegance.

Makes a memorable entrance and offers design flexibility. Its beauty is in a class of its own – thanks to Mother Nature. Featuring intricate grain patterns and color markings in Mahogany or Rustic Walnut, no two wood entry doors are alike. Comes in unique shapes and helps maintain the design integrity of homes new and old.

Fiberglass

Extensive styles. Lasting durability. Performance.

Greets with an inviting look and outstanding performance. Enjoy a rich, realistic wood appearance with the low-maintenance benefits of fiberglass – featuring Pella's unique multistep, hand-finished stain process. Choose from Mahogany, Oak, Rustic or Hemlock grains plus smooth fiberglass.



Steel

Quality look. Extra durability. Easy to maintain.

A warm welcome that endures for years. Pella's steel entry doors provide a quality appearance to your home that's easy to maintain, while giving you extra durability.

For more information on material types, see your local Pella sales representative or visit:

CHOOSEPELLA.COM/MATERIALS

Explore the possibilities.

WINDOWS AND PATIO DOORS



WOOD



WOOD



WOOD



WOOD

Architect Series®

Exquisite detail and exceptional design possibilities.

Traditional:

- Distinctive, fine-furniture detailing.
- Virtually unlimited design choices, including custom shapes and grille patterns.
- Architect Series windows with triple-pane glass are 52% - 78% more energy-efficient than single-pane windows.¹

PRICE RANGE

\$\$\$ - \$\$\$\$

Pages 30 - 43

Contemporary:

- Sleek designs and expansive glass.
- Minimalist hardware with modern finishes.
- Your choice of prefinished interior stain colors, including Black.

PRICE RANGE

\$\$\$ - \$\$\$\$

Pages 30 - 43

Designer Series®

Exclusive snap-in between-the-glass blinds or shades.

- Decorative style choices that include cellular fabric shades or aluminum blinds.
- Between-the-glass blinds or shades harbor fewer indoor allergens than roomside window treatments.²
- Optional motorized blinds or shades with Pella® Insynctive® technology that can operate with remote control or sync with a compatible home automation system.³

PRICE RANGE

\$\$\$ - \$\$\$\$

Pages 30 - 43

Pella 450 Series

Pella wood craftsmanship at a competitive price.

- Pella's most popular styles, sizes, features and options.
- Several grille styles and patterns to choose from.
- Low-maintenance exteriors come standard, and factory-finished interiors are available.

PRICE RANGE

\$\$ - \$\$\$

Pages 30 - 35, 38 - 43

For more information on Pella's window and patio door offering, see your local Pella sales representative or visit:

CHOOSEPELLA.COM/OFFERING



Pella® windows and doors offer the energy-efficient options that will meet or exceed ENERGY STAR® certification in all 50 states.⁴

WINDOWS AND PATIO DOORS



FIBERGLASS



VINYL



VINYL



VINYL

Pella Impervia®

Excellent performance in extreme temperatures.

- Made from incredibly strong Duracast® fiberglass composite.
- Withstands extreme heat and cold.
- Beautiful, low-maintenance powder-coat factory finish that lasts for years.

PRICE RANGE
\$\$

Pages 44 - 47

Pella 350 Series

Premium features with an exclusive energy-saving system.

- Pella's most energy-efficient vinyl windows.
- More strength and durability than ordinary vinyl windows.
- Virtually invisible SmoothSeam® interior welded corners on flush surfaces for a premium look.

PRICE RANGE
\$\$ - \$\$\$

Pages 48 - 53

Pella 250 Series

Exceptional vinyl performance and style.

- Outstanding energy-saving performance.
- Exclusive weather-repel system on double- and single-hung windows.
- Higher-quality look than ordinary vinyl.

PRICE RANGE
\$\$ - \$\$\$

Pages 48 - 53

Encompass by Pella®

Competitively priced and backed by Pella.

- Affordable comfort.
- Long-lasting performance.
- Vinyl frames that don't need painting.

PRICE RANGE
\$ - \$\$

Pages 48 - 53

¹ Improved window energy efficiency calculated in a computer simulation using RESFEN 5.0 default parameters for a 2,000-square-foot existing single-story home when comparing a Pella Architect Series® wood window with InsulShield® Advanced Low-E triple-pane glass with argon to a single-pane wood or vinyl window. For more details, see pella.com/methodology.

² Based on data from research conducted by the Department of Occupational and Environmental Health at The University of Iowa.

³ For a list of compatible home automation systems, visit pella.com/insynctive.

⁴ Some Pella products may not meet ENERGY STAR certification in Canada. For more information, contact your local Pella sales representative or go to nrcan.gc.ca/energy/products/categories/fenestration/13739.

Explore the possibilities.

ENTRY DOORS



WOOD



PREMIUM FIBERGLASS



FIBERGLASS OR STEEL



FIBERGLASS OR STEEL

Architect Series®

Exquisitely detailed natural wood crafted in distinctive styles.

- Intricate grain patterns and color markings.
- Decorative accents and unique glass collections.
- Four distinctive style collections to help you make a statement.

PRICE RANGE

\$\$\$\$

Pages 56 - 63

Architect Series

The most realistic look of wood with the low-maintenance benefits of fiberglass.

- Premium wood-grain fiberglass in stain colors with rich wood tones. Premium smooth fiberglass available in a variety of colors.
- Optional AdvantagePlus® low-maintenance protective frame system.
- Patented PerformaSeal® design that provides exceptional protection from drafts and leaks.

PRICE RANGE

\$\$\$ - \$\$\$\$

Pages 56 - 63

Pella®

Beautiful styles that stand up to the elements.

- Extensive style choices and sizes in fiberglass or steel.
- Optional AdvantagePlus low-maintenance protective frame system.
- Patented PerformaSeal design that provides exceptional protection from drafts and leaks.

PRICE RANGE

\$\$ - \$\$\$

Pages 56 - 63

Encompass by Pella®

Quality fiberglass or steel doors at an affordable price.

- Dependable performance backed by Pella.
- Our most popular features and options.
- Frame design that helps guard against damaging moisture and decay.

PRICE RANGE

\$ - \$\$

Pages 56 - 63

For more information on Pella's entry door offering, see your local Pella sales representative or visit:

CHOOSEPELLA.COM/ENTRY-DOOR



Pella® windows and doors offer the energy-efficient options that will meet or exceed ENERGY STAR® certification in all 50 states.*

STORM DOORS



Pella Select® and Fullview

The most options that put a spotlight on your entryway.

- Hundreds of distinctive combinations with our widest array of hardware finishes, colors and dazzling glass options.
- Three full light models that maximize natural light.
- Seasonal ventilation with an interchangeable full screen.

PRICE RANGE

\$\$

Pages 64 - 69

Rolscreen®

The best of both worlds – light and air.

- Exclusive Rolscreen retractable screen that provides convenient ventilation.
- Choose from fullview for maximum light or midview or highview for added protection.
- Popular colors and options, including decorative grilles.

PRICE RANGE

\$\$

Pages 64 - 69

Standard Screen

Simply invite in a breeze.

- Convenient self-storing screens that are ready for use and never need to be removed.
- Midview or highview frame protects screen.
- Available in White with color-matched handles and optional keyed deadbolt.

PRICE RANGE

\$ - \$\$

Pages 64 - 69

*Some Pella products may not meet ENERGY STAR certification in Canada. For more information, contact your local Pella sales representative or go to nrcan.gc.ca/energy/products/categories/fenestration/13739.

For more information on Pella's storm door offering, see your local Pella sales representative or visit:

CHOOSEPELLA.COM/STORM-DOOR

Shop our windows and patio



page **30**

WOOD

Enhance your home with the beauty, style and design flexibility of wood windows and doors. Pella® wood products are available with EnduraClad® exterior finish and feature EnduraGuard® wood protection.

doors.

Visit the Pella® window and door photo gallery for more ideas and inspiration at pella.com/photo-gallery.



page

44

FIBERGLASS

If your home endures extreme heat or cold, damaging UV rays or sea air, consider the durability of Pella Impervia® products with Duracast® fiberglass composite. Plus, they're low-maintenance and incredibly energy-efficient.

page

48

VINYL

Life's too short to fuss. That's the beauty of Pella vinyl windows and sliding patio doors. Their low-maintenance vinyl frames stay looking great for years.



Beauty of wood.



Learn more about our wood products:

CHOOSEPELLA.COM/WOOD



Nothing rivals the beauty of nature. That's why our wood windows and patio doors are designed to harness the earth's handiwork. You'll find virtually endless design possibilities – from stained or painted interiors to custom shapes and sizes. And our advanced EnduraGuard® wood protection and low-maintenance EnduraClad® protective exteriors fight against the effects of moisture. So you can rest easy knowing Pella's wood products will stay looking great in your home for years.



What can wood do for you?

It offers more design flexibility, our most popular styles and exquisite beauty for your home. Plus, our low-maintenance features add strength and resilience for a long-lasting look you'll love.



Performance highlights.

Wood is a natural insulator and offers exceptional energy efficiency. Add double- or triple-pane glass for increased performance, and see why Pella's wood products are backed by some of the strongest warranties in the business.

Pella® windows and doors offer the energy-efficient options that will meet or exceed ENERGY STAR® certification in all 50 states.*



* Some Pella products may not meet ENERGY STAR certification in Canada. For more information, contact your local Pella sales representative or go to nrcan.gc.ca/energy/products/categories/fenestration/13739.

Beauty of wood.

Choose Pella® wood products not only for their beauty, inside and out, but also for their low-maintenance features, energy efficiency and enhanced longevity.



From standard to custom and everything in between. Create an authentic look or add character to your home with endless possibilities; design one-of-a-kind shapes, special sizes, grille patterns and more.

INTERIOR



EnduraGuard® wood protection offers advanced protection against the effects of moisture, decay, stains from mold and mildew – as well as termite damage. This proven immersion-treatment method will help ensure that Pella wood windows and patio doors look and perform beautifully for years.



✓ Pella EnduraGuard wood protection.

Pella's casement window after 7 months of exposure to moisture.¹



✗ Competitor's pressure-treated wood.

Stain mold present after 7 months of field-testing a competitor's pressure-treated wood.¹



Factory-prefinished pine interiors. Pella wood products can arrive factory-prefinished in your choice of nine beautiful stain colors, as well as White, Bright White or Linen White paint. You get a professional, high-quality finish – eliminating drips, runs and harmful odors.

Interior stain shown in Early American. See all finish options on page 38.

The Pella Wood Collection allows your windows and patio doors to blend tastefully with other woods in your home.



The best limited warranty for wood windows and patio doors.³ Trust in knowing that the Pella® wood products you buy today are built to withstand the elements for years.

EXTERIOR



Virtually unlimited custom exterior colors.



EnduraClad® low-maintenance exterior finish helps keep the exterior of your window or patio door protected from the elements and is fade-resistant. So your windows and patio doors will look great for years.



✓ Pella aluminum-clad exterior.



✗ Old wood exterior.

AdvantagePlus® protective frame system helps Pella's doors stand up to the elements and stay looking great longer.



Helps protect against wind, water and rot.

Exterior cladding shown in Portobello. See all color options on pages 38 - 39.

¹ For testing purposes, the seal between the bottom rail and the glass was compromised in both casement units tested.
² Available on a custom basis. For more information on wood type availability, contact your local Pella sales representative.
³ Based on comparing written limited warranties of leading national wood window and wood patio door brands. See Pella written Limited Warranty for details, including exceptions and limitations, at pella.com/warranty, or contact Pella Customer Service at 877-473-5527.

Beauty of wood.



Architect Series®

WINDOW CRAFTING AT ITS FINEST.

TRADITIONAL

Exquisitely detailed.

Architect Series traditional products feature distinctive, fine-furniture detailing that adds architectural interest to your home.

Custom-crafted views.

Create the traditional look you love by specifying every aspect of your Architect Series products – shapes, sizes, grilles and more.

Enhanced energy efficiency.

Choose from options like ENERGY STAR® certified Architect Series windows with triple-pane glass that are 52% - 78% more energy-efficient than single-pane windows.*

CONTEMPORARY

Minimally modern.

Pella's Architect Series contemporary windows and patio doors are the ultimate view of modern style – showcasing sleek sightlines and sophisticated features and options.

Contemporary finishes.

Exclusive hardware enhances the clean, modern look, while options like Black stain transform your windows into a design statement.

Expansive glass.

Pella's contemporary offering features expansive glass – producing bigger views without sacrificing exceptional energy efficiency.

Learn more about our wood products:

CHOOSEPELLA.COM/WOOD



Designer Series®

EXCLUSIVE SNAP-IN BETWEEN-THE-GLASS BLINDS OR SHADES.

Make every day a little easier.

Spend less time cleaning blinds and shades because they're protected between panes of glass, which also helps reduce indoor allergens compared to roomside window treatments. And with the option of Pella® Insynctive® technology, you can raise your blinds or shades with the touch of a button.

Make over rooms in minutes.

Snap-in between-the-glass blinds, shades and grilles come in a wide range of colors and styles – allowing you to instantly transform the look of your room.

Energy-efficient triple-pane glass is standard.

Pella Designer Series windows with triple-pane glass are 53% - 74% more energy-efficient than single-pane windows.* They also help reduce outside noise so you can relax with more peace and quiet.

Pella 450 Series

OUR MOST POPULAR FEATURES START HERE.

Quality that fits most any budget.

Pella wood craftsmanship is available at a competitive price.

Low-maintenance exteriors.

Pella's aluminum-clad exteriors include our EnduraClad® finish, which resists fading and helps protect for years. Available on all wood windows and patio doors.

Stylish options.

Choose from our most requested styles, sizes, features and options to get the look you want.

* Improved window energy efficiency calculated in a computer simulation using RESFEN 5.0 default parameters for a 2,000-square-foot existing single-story home when comparing a Pella Architect Series® or Designer Series wood window with InsulShield® Advanced Low-E triple-pane glass with argon to a single-pane wood or vinyl window. For more details, see pella.com/methodology.

Think big.



Blur the lines between indoor and outdoor living with our exquisitely crafted Pella® Scenescape™ multipanel doors. Choose from Architect Series® or Designer Series® wood patio doors in one of three styles.



LIFT-AND-SLIDE

Complement your space with patio doors that frame your vista and add a sophisticated look inside and out.



BIFOLD

Create a smooth transition between indoors and outdoors with bifold patio door panels that fold and stack to give you the space you need and the look you love.



MULTI-SLIDE

Multi-slide panels can tuck out of sight within a wall pocket or stack together to help capture your sweeping view.

Beauty of wood.

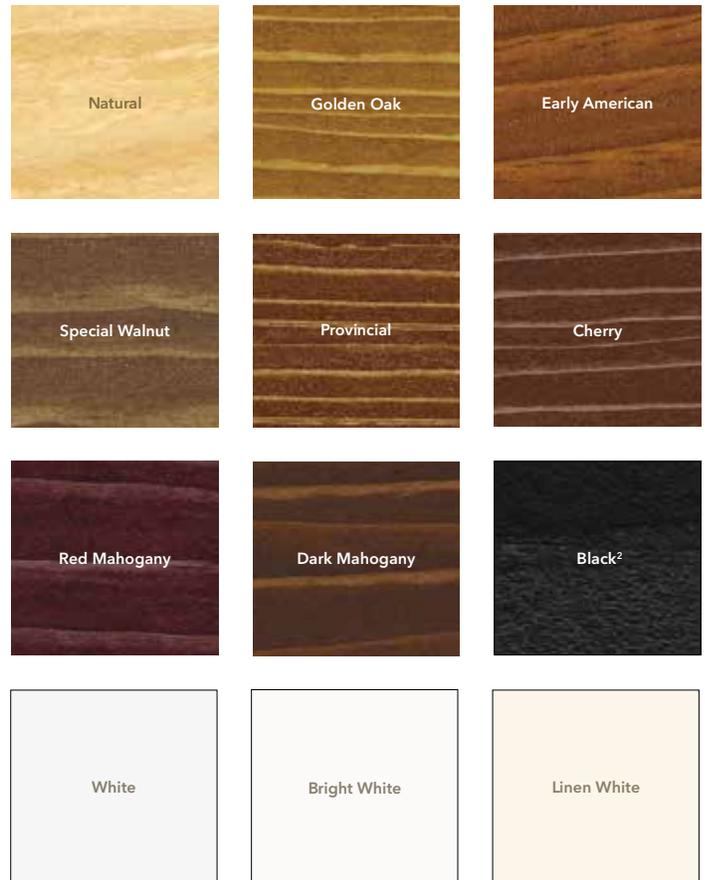
WOOD COLLECTION

Whichever you choose, your Architect Series® windows and patio doors will be naturally appealing and true to your home's architectural design.



PREFINISHED PINE INTERIORS

The interior of all Pella® pine windows and patio doors can arrive prefinished in your choice of nine stain colors to complement your home. Three prefinished paint colors or primed, ready-to-paint interiors are also available.



¹ Available on a custom basis. For more information on wood type availability, contact your local Pella sales representative.

² Available only on Architect Series and Designer Series® products.

³ Grille patterns offered may vary per product. See specific product information for availability.

⁴ Only available with matching interior and exterior colors.

⁵ Black grilles-between-the-glass interior finish only available on Architect Series products.

⁶ Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.

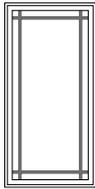
ALUMINUM-CLAD EXTERIORS

Beautifully durable, Pella's low-maintenance EnduraClad® exterior finish resists fading and helps protect your windows and patio doors for years. Architect Series and Designer Series products available in 27 standard colors and virtually unlimited custom color options. Pella 450 Series products available in 10 standard colors, shown with an asterisk below.

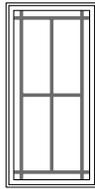


GRILLE PATTERNS³

A variety of grille patterns for the traditional look of divided light. Custom patterns are also available.



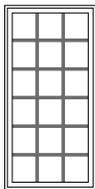
9-Lite Prairie



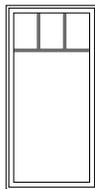
12-Lite Prairie



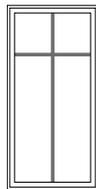
14-Lite Prairie



Traditional



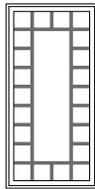
Top Row



Cross



New England



Victorian



Custom
(equally divided)

GRILLES

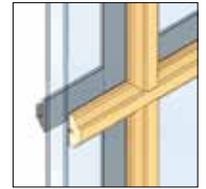
Choose the look of true divided light or grilles-between-the-glass that make cleaning the glass easier.



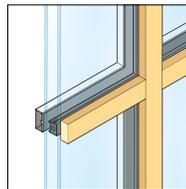
Ogee Integral Light Technology^{*}
2", 1-1/4" and 7/8"
available on Architect Series^{*}
traditional products.



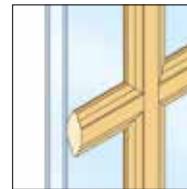
Simulated-Divided-Light
with Spacer
7/8" available on
Pella[®] 450 Series products.



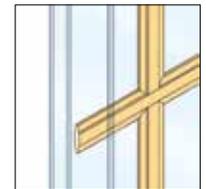
Simulated-Divided-Light
without Spacer
7/8" available on
Pella 450 Series products.



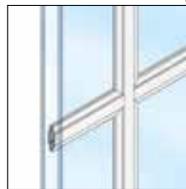
Square Integral Light
Technology
7/8" available on Architect Series
contemporary products.



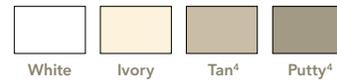
Removable Roomside
2" and 1-1/4" available on Architect
Series traditional products only. 3/4"
available on Architect Series traditional
and Pella 450 Series products.



Removable Between-the-Glass
3/4" available on
Designer Series[®] products.



Aluminum
Grilles-Between-the-Glass
3/4" available on Architect Series
and Pella 450 Series products.



Optional interior grille colors with exterior color that matches the EnduraClad[®] color you choose.⁶

Learn more about wood features and options:

CHOOSEPELLA.COM/OPTIONS



Beauty of wood.

Our exclusive selection of window hardware and Baldwin® patio door handle collaborations was designed to add the perfect finishing touch to your Pella® products.

CLASSIC COLLECTION

Choose timeless pieces from the Classic collection – for a look that will never go out of style.



Hinged Patio Door Handles

Sliding Patio Door Handle

T C DS



Casement and Awning Window Crank

T



Double- and Single-Hung Window Spoon-Style Sash Lock

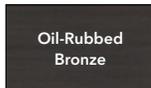
T



Bright Brass



Satin Nickel



Oil-Rubbed Bronze



Antique Brass



Matte Black

RUSTIC COLLECTION

Stand out with bold looks from the Rustic collection, and create an utterly unique aesthetic.



Hinged Patio Door Handles

Sliding Patio Door Handle

T C DS



Casement and Awning Window Crank

T

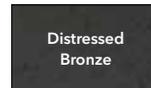


Double- and Single-Hung Window Spoon-Style Sash Lock

T



Distressed Nickel



Distressed Bronze

ESSENTIAL COLLECTION

Elevate your style and transform your home with an elegant selection of Essential hardware.



Hinged Patio Door Handle

Sliding Patio Door Handle

T C DS 450



Casement and Awning Window Crank

T C DS 450



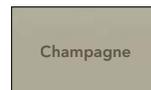
Double-Hung Window Cam-Action Sash Lock

DS



Double- and Single-Hung Window Cam-Action Sash Lock

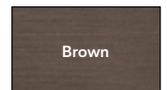
T 450



Champagne



White



Brown



Matte Black



Bright Brass



Satin Nickel



Oil-Rubbed Bronze

- T Architect Series® Traditional
- C Architect Series Contemporary
- DS Designer Series®
- 450 Pella® 450 Series

MODERN COLLECTION

Achieve the ultimate contemporary look with the sleek finishes of Modern hardware.



Hinged Patio Door Handle

Sliding Patio Door Handle

- T
- C
- DS



Casement and Awning Window Crank

- C



See the entire collection of Pella wood window and patio door hardware:

[CHOOSEPELLA.COM/HARDWARE](https://www.choosepella.com/hardware)

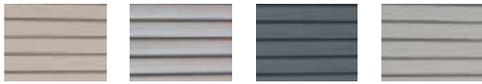
Beauty of wood.

DESIGNER SERIES® SNAP-IN BETWEEN-THE-GLASS SLIMSHADE® ALUMINUM BLINDS

Can be pulled up for an unobstructed view or simply tilted to let in just the right amount of light.



White Poplar White Bisque Golden



Mocha Pewter Charcoal Storm



Umber Muted Brown

DESIGNER SERIES SNAP-IN BETWEEN-THE-GLASS FABRIC SHADES

Fabric shades are available with raise-and-lower top-down or bottom-up operation. All fabric shades feature a white exterior fabric for a uniform look from the street.

Light-Filtering



Linen Pearl Silver Wheat Maize Desert Sand



Leather Cappuccino Sepia Spring Green Fresh Air Mercury

Room-Darkening



Cotton Oyster Bamboo



Designer Series blinds and shades available motorized with Pella® Insynctive® technology. Learn more at pella.com/insynctive.

DESIGNER SERIES SECURITY SENSORS

Monitor your Designer Series windows and patio doors from virtually anywhere when you choose optional built-in security sensors featuring Pella Insynctive technology.



Learn more at pella.com/insynctive.

CHANGING DESIGNER SERIES WINDOW FASHIONS

Changing your blinds, shades or grilles is easier than you've ever imagined. Just open the hinged glass panel, snap in your window fashions, then close the glass panel and secure it with a click.



Changing snap-in between-the-glass shades.



Changing snap-in between-the-glass grilles.

wood window and patio door DESIGN GUIDE

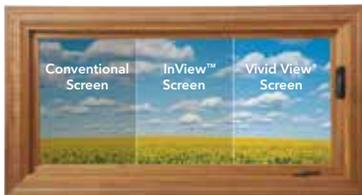
ARCHITECT SERIES*
TRADITIONAL
ARCHITECT SERIES
CONTEMPORARY
DESIGNER SERIES*
PELLA* 450 SERIES

SCREENS*

Let in more light and fresh air with your choice of innovative screens.



Rolscreen® soft-closing retractable screens roll out of sight when not in use. Available on Architect Series® and Designer Series® casement windows and sliding patio doors.



InView screens help you bring the outdoors in – they're clearer than conventional fiberglass screens and come standard on Pella® wood products. Vivid View screens provide the crispest, sharpest view and are optional on most Pella wood products.

GLASS

INSULSHIELD® LOW-E GLASS COLLECTION^{1,2}



Advanced Low-E insulating double-pane glass with argon	•	•	•	•
AdvancedComfort Low-E insulating double-pane glass with argon	•	•	•	•
NaturalSun Low-E insulating double-pane glass with argon	•	•	•	•
SunDefense™ Low-E insulating double-pane glass with argon	•	•	•	•
Low-E insulating triple-pane glass with argon ³	•	•	•	•

ADDITIONAL GLASS OPTIONS

Tempered glass (standard on all patio doors)	•	•	•	•
HurricaneShield® products with impact-resistant glass	•	•	•	•
Laminated (non-impact-resistant), tinted and obscure glass also available on select products	•	•	•	•
Sound control glass (STC 3mm/5mm combination)	•	•	•	•

¹ See glass information on pages 16 – 17 for details.

² Optional high-altitude Low-E insulating glass does not contain argon on most products.

³ Architect Series products with triple-pane glass also available with krypton.

INTERIORS

WOOD TYPES

Pine	•	•	•	•
Mahogany, Douglas Fir, White Oak ¹ , Cherry ¹ , Red Oak ¹ or Maple ¹	•	•	•	•

INTERIOR FINISHES

Unfinished, primed, ready to finish ² or prefinished stain or paint ²	•	•	•	•
---	---	---	---	---

¹ Available on a custom basis. For more information on wood type availability, contact your local Pella sales representative.

² See page 38 for finishes. Custom colors available on Architect Series and Designer Series products.

EXTERIORS

EXTERIOR FINISHES

Aluminum-clad with EnduraClad® protective finish ¹	•	•	•	•
Aluminum-clad with EnduraClad Plus protective finish ²	•	•	•	•
Primed, ready to finish (Mahogany or Pine)	•	•	•	•
Unfinished Mahogany	•	•	•	•

¹ See pages 38 – 39 for finishes. Custom colors available on Architect Series and Designer Series products.

² EnduraClad Plus is not available with all colors. See your local Pella sales representative for availability.

HARDWARE*

HARDWARE STYLE COLLECTION

Classic	•	•	•	•
Modern	•	•	•	•
Rustic	•	•	•	•
Essential	•	•	•	•

FINISHES

Champagne, White, Brown, Bright Brass, Satin Nickel or Oil-Rubbed Bronze	•	•	•	•
Matte Black, Antique Brass, Polished Chrome, Polished Nickel, Distressed Bronze or Distressed Nickel	•	•	•	•

* See hardware finish colors and styles on pages 40 – 41.

GRILLES*

PERMANENT GRILLES

Integral Light Technology® grilles	•	•	•	•
Simulated-Divided-Light grilles with or without spacer	•	•	•	•
Aluminum grilles-between-the-glass	•	•	•	•

REMOVABLE GRILLES

Snap-in between-the-glass grilles	•	•	•	•
Roomside interior wood grilles	•	•	•	•

* See page 39 for grille finish colors and styles.

SCREENS*

InView™ screen (standard)	•	•	•	•
Vivid View® high-transparency screen (windows only)	•	•	•	•
Rolscreen® soft-closing retractable screen	•	•	•	•

* ⚠ WARNING: Screen will not stop child or pet from falling out of window or door. Keep child or pet away from open window or door.

BETWEEN-THE-GLASS BLINDS OR SHADES

MANUAL OR MOTORIZED WITH PELLA INSYNCTIVE® TECHNOLOGY

Snap-in Slimshade® blinds or fabric shades*	•	•	•	•
---	---	---	---	---

* See blind and shade colors on page 42.

FACTORY-INSTALLED SECURITY SENSORS

Built-in security sensors with Pella Insynctive technology	•	•	•	•
--	---	---	---	---

* ⚠ WARNING: Screen will not stop child or pet from falling out of window or door. Keep child or pet away from open window or door.

See a Pella professional for specific details and additional options available. Some features are part of our standard offering; not all options are available on all product lines or styles.

Durability of fiberglass.



Learn more about our fiberglass products:

CHOOSEPELLA.COM/FIBERGLASS



Stay comfortable inside, no matter the weather outside. If your home is near the shore or a beach, high on a mountainside or somewhere in between, Pella® Impervia® fiberglass windows and patio doors are strong and stable enough to endure extreme heat or cold, damaging UV rays or sea air.



What can fiberglass do for you?

It will complement your home with the quality look of a painted window and can increase energy efficiency and comfort. Plus, the interior and exterior of your windows and patio doors arrive with a durable powder-coat paint finish that will last for years.



Performance highlights.

Pella Impervia products are made from Duracast® fiberglass composite – the strongest, most durable material available for windows and patio doors.¹ They won't warp in the heat or become brittle in the cold.

Pella windows and doors offer the energy-efficient options that will meet or exceed ENERGY STAR® certification in all 50 states.²



¹ In testing performed in accordance with ASTM testing standards, Duracast fiberglass composite from Pella has displayed superior performance in strength, ability to withstand extreme heat and cold, and resistance to dents and scratches. Impervia Special Shape windows are made of a non-Duracast fiberglass composite.

² Some Pella products may not meet ENERGY STAR certification in Canada. For more information, contact your local Pella sales representative or go to nrcan.gc.ca/energy/products/categories/fenestration/13739.

Durability of fiberglass.

FRAME COLORS

Pella® Impervia® products feature a durable powder-coat paint finish. Optional dual colors allow you to choose a different color on the exterior.



INTERIOR

EXTERIOR



White

Tan

Morning Sky Gray



Brown



Black

Dual-Color Frames



White Interior with
Tan Exterior



White Interior with
Morning Sky Gray Exterior



White Interior with
Brown Exterior



White Interior with
Black Exterior

HARDWARE STYLES

Find beauty and function in Pella's innovative, easy-to-operate hardware styles.



Casement
Window Crank



Cam-Action Sash Lock



Sliding Patio
Door Handle

HARDWARE FINISHES

Choose from today's most popular decorative finishes to coordinate with other finishes in your home.

Color-Matched Window and Sliding Patio Door Finishes



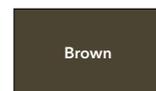
White



Tan



Morning Sky
Gray



Brown



Matte Black¹

Additional Window and Sliding Patio Door Finishes



Bright
Brass



Satin
Nickel



Oil-Rubbed
Bronze

Sliding Patio Doors Only



Antique
Brass

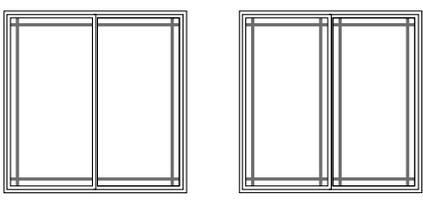


Chrome

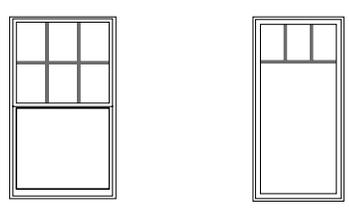
fiberglass window and patio door DESIGN GUIDE

GRILLE PATTERNS²

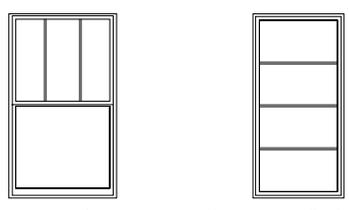
A variety of grille patterns for the look of divided light. Custom patterns are also available.



6-Lite Prairie 9-Lite Prairie



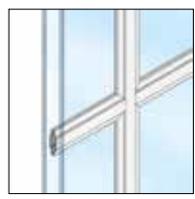
Traditional Top Row



Special Custom (equally divided)
Additional patterns available.

COLOR-MATCHED GRILLES-BETWEEN-THE-GLASS³

Grilles are color-matched to your window or patio door interior and exterior frame color.



3/4" Aluminum Grilles-Between-the-Glass

GLASS

INSULSHIELD® LOW-E GLASS COLLECTION^{1,2}



Advanced Low-E insulating double-pane glass with argon	•	•
AdvancedComfort Low-E insulating double-pane glass with argon	•	•
NaturalSun Low-E insulating double-pane glass with argon	•	•
SunDefense™ Low-E insulating double-pane glass with argon	•	•

ADDITIONAL GLASS OPTIONS

Clear insulating glass	•	•
Tempered glass	•	•
Laminated (non-impact-resistant) ³ , tinted ^{3,4} or obscure glass	•	•
Sound control glass (STC 3mm/5mm combination) ^{2,3}	•	•

¹ See pages 16 - 17 for details. ² Optional high-altitude Low-E insulating glass available with or without argon. ³ Available Fall 2017. ⁴ Available with Advanced Low-E insulating glass with argon with Bronze, Gray or Green tint on select products.

FRAME COLORS (INTERIOR/EXTERIOR)

DURABLE POWDER-COAT PAINT OPTIONS*

White (Standard), Tan, Morning Sky Gray, Brown or Black	•	•
Dual-color (White interior with Tan, Morning Sky Gray, Brown or Black exterior)	•	•

* See finish colors on the opposite page.

HARDWARE¹

FINISHES¹

White, Tan, Morning Sky Gray, Brown or Matte Black ² (to match interior finish)	•	•
Bright Brass, Satin Nickel or Oil-Rubbed Bronze	•	•
Antique Brass or Chrome	•	•

¹ See hardware styles and finishes on the opposite page. ² Update from Black to Matte Black hardware Fall 2017.

FOOTBOLT

Holds door open about 3" for ventilation	•
--	---

GRILLES-BETWEEN-THE-GLASS*

Aluminum grilles-between-the-glass (matched to frame color)	•	•
---	---	---

* See left for grilles and grille patterns.

SCREENS*

Conventional fiberglass screen	•	•
InView™ screen	•	•

* ⚠ WARNING: Screen will not stop child or pet from falling out of window or door. Keep child or pet away from open window or door.

See a Pella professional for specific details and additional options available. Some features are part of our standard offering; not all options are available on all product styles.

SCREENS⁴

Let in more light and fresh air with your choice of innovative screens.



InView screens help you bring the outdoors in. They're clearer than conventional fiberglass screens, letting in 14% more light and are 8% more open for improved airflow. Optional on Pella® Impervia® products.

¹ Update from Black to Matte Black hardware Fall 2017.

² Grille patterns offered may vary per product. See specific product information for availability.

³ Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.

⁴ ⚠ WARNING: Screen will not stop child or pet from falling out of window or door. Keep child or pet away from open window or door.

Easy-care vinyl.





No fuss. Less maintenance. Vinyl windows and patio doors practically take care of themselves. Keep your home looking great for years with the low-maintenance style of vinyl.



What can vinyl do for you?

Pella's vinyl offers you the beauty, energy efficiency, durability and style you expect from Pella.



Performance highlights.

Pella uses high-grade vinyl that will look great for years. And our multichambered frames and fully welded sashes add more strength and energy efficiency compared to ordinary vinyl.

Pella® windows and doors offer the energy-efficient options that will meet or exceed ENERGY STAR® certification in all 50 states.*



* Some Pella products may not meet ENERGY STAR certification in Canada. For more information, contact your local Pella sales representative or go to nrcan.gc.ca/energy/products/categories/fenestration/13739.

Easy-care vinyl.

With easy-care, highly energy-efficient vinyl products from Pella, there's no need to paint, stain or refinish. And Pella's multichambered frames and fully welded sashes are designed to add strength and long-lasting durability – so everything stays looking great for years.



Pella® windows and doors offer the energy-efficient options that will meet or exceed ENERGY STAR® certification in all 50 states.¹



Pella 350 Series

A DISTINCTIVE LOOK AND EXCEPTIONAL PERFORMANCE.

Exclusive SmoothSeam® corners.

Interior welded corners on flush surfaces are virtually invisible, yet strong and durable.

Premium – inside and out.

Robust frame profile with a beveled edge creates a premium look. Pella offers a wide range of options like dual-color frames that feature a White interior and your choice of exterior color and patio doors with blinds- or shades-between-the-glass.

Exclusive energy-saving system.

Pella 350 Series windows with triple-pane glass are 54% - 83% more energy-efficient than single-pane windows.² Together, triple-pane glass, insulating air chambers and optional foam insulation help lower your heating and cooling costs.

Learn more about our vinyl products:

CHOOSEPELLA.COM/VINYL



Pella® 250 Series

**A BEAUTIFUL LOOK WITH
OUTSTANDING STRENGTH.**

More popular choices.

Choose from styles and features including full-frame profile with edge detailing, 11 exterior color options, two grille types in several patterns, triple-pane glass and more.

Outstanding strength and performance.

Frame is 52% stronger than ordinary vinyl.³ Also features an exclusive weather-repel system on double- and single-hung windows to help guard against air and water infiltration.

Exceptional energy-saving system.

Pella 250 Series windows with triple-pane glass are 54% - 77% more energy-efficient than single-pane windows.²

Encompass by Pella®

**STYLE AT AN
ATTRACTIVE PRICE.**

Fits nearly any budget.

Find a great style with options that fit your home, lifestyle and budget – plus, get quality craftsmanship.

Easy care.

No more painting! Low-maintenance vinyl frames resist yellowing and stay looking great for years.

Strength and performance.

Fully welded sashes and multichambered frames provide strength and thermal performance. And they help reduce outside noise.

¹ Some Pella products may not meet ENERGY STAR® certification in Canada. For more information, contact your local Pella sales representative or go to nrcan.gc.ca/energy/products/categories/fenestration/13739.

² Improved window energy efficiency calculated in a computer simulation using RESFEN 5.0 default parameters for a 2,000-square-foot existing single-story home when comparing a Pella 350 Series or Pella 250 Series vinyl window with InsulShield® Advanced Low-E triple-pane glass with argon to a single-pane wood or vinyl window. For more details, see pella.com/methodology.

³ Based on the force required to bend a window frame profile.

Easy-care vinyl.

FRAME COLORS

Optional dual-color frame lets you complement your home, inside and out.¹



INTERIOR EXTERIOR

Dual-Color Frames¹
(exterior only with White interior)



Solid-Color Frames
(same color on both interior and exterior)



HARDWARE STYLES

Find beauty and function in Pella's innovative, easy-to-operate hardware styles.



HARDWARE FINISHES

Choose from today's most popular decorative finishes to coordinate with other finishes in your home.

Color-Matched Finishes²



Additional Finishes^{3,4}



SCREENS⁵

Let in more light and fresh air with your choice of innovative screens.



Rolscreen® retractable screens roll out of sight when not in use.⁶



Conventional screens are standard on all Pella vinyl products. InView screens are optional on Pella 350 Series vinyl windows.

vinyl window and patio door DESIGN GUIDE

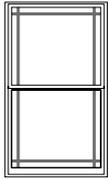
PELLA® 350 SERIES

PELLA 250 SERIES

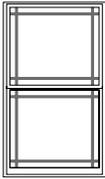
ENCOMPASS BY PELLA®

GRILLE PATTERNS⁷

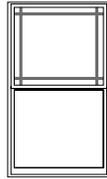
A variety of grille patterns for the traditional look of divided light. Custom patterns are also available.



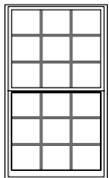
6-Lite Prairie



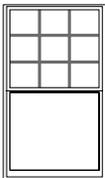
9-Lite Prairie



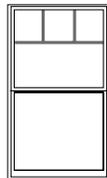
9-Lite Prairie
Top Sash Only



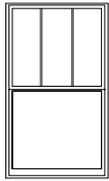
Traditional



Traditional
Top Sash Only



Top Row



Custom
(equally divided)



Starburst



Perimeter



Sunburst



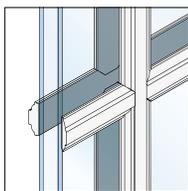
Prairie

WINDOW FASHIONS

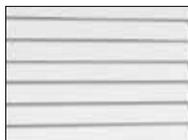
Dress your windows and sliding patio doors with color-matched grilles and blinds or shades.



Aluminum Grilles-
Between-the-Glass⁸



Simulated-
Divided-Light Grilles⁹



White Blinds^{10,11}



Linen-Colored Interior
with White Exterior
Fabric Shades¹²

GLASS

INSULSHIELD® LOW-E GLASS COLLECTION^{1,2}



Advanced Low-E insulating double-pane glass with argon	•	•	•
NaturalSun Low-E insulating double-pane glass with argon	•	•	•
SunDefense™ Low-E insulating double-pane glass with argon	•	•	•
Advanced or NaturalSun Low-E insulating triple-pane glass with argon	•	•	•

ADDITIONAL ENERGY-EFFICIENT GLASS OPTIONS

Clear insulating glass (standard on Encompass by Pella products)	•	•	•
HurricaneShield® products with impact-resistant glass	•	•	•
Obscure insulating glass	•	•	•
Bronze-tinted Advanced Low-E insulating glass with argon	•	•	•
Gray-tinted Advanced Low-E insulating glass with argon	•	•	•
Tempered glass	•	•	•
Sound control glass (STC 3mm/5mm combination)	•	•	•

¹ See glass information on pages 16 - 17 for details.

² Optional high-altitude Low-E insulating glass does not contain argon on most products.

FRAME COLORS*

SOLID-COLOR

White or Almond	•	•	•
-----------------	---	---	---

DUAL-COLOR

Poplar White, Tan, Fossil, Brown, Portobello, Morning Sky Gray, Hartford Green, Brick Red or Black (exterior only with White interior)	•	•	•
--	---	---	---

* See page 52 for finish colors.

HARDWARE FINISHES¹

White or Almond ²	•	•	•
Bright Brass, Satin Nickel or Oil-Rubbed Bronze ³	•	•	•

¹ See page 52 for finish colors, styles and product availability.

² Exterior sliding patio door hardware color-matched to exterior frame on Pella 350 Series and Encompass by Pella products.

³ Available on interior only. Available on Pella 350 Series windows and sliding patio doors and Encompass by Pella sliding patio doors only.

GRILLES¹

PERMANENT GRILLES

Simulated-Divided-Light grilles without spacer	•	•	•
Aluminum grilles-between-the-glass ²	•	•	•

¹ See left for grilles and grille patterns.

² Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.

SCREENS*

Conventional fiberglass screen	•	•	•
InView™ screen (windows only)	•	•	•
Rolscreen® retractable screen (White, Almond or Brown sliding patio doors only)	•	•	•

* ⚠ WARNING: Screen will not stop child or pet from falling out of window or door. Keep child or pet away from open window or door.

BLINDS- OR SHADES-BETWEEN-THE-GLASS*

PERMANENTLY INSTALLED

Cordless White blinds (sliding patio doors only)	•	•	•
Cordless Linen-colored shades (sliding patio doors only)	•	•	•

* Availability varies by size. Blinds- or shades-between-the-glass not available with grilles. See a Pella professional for details.

See a Pella professional for specific details and additional options available. Some features are part of our standard offering; not all options are available on all product styles.

¹ Available on Pella® 350 Series and Pella 250 Series products only.

² Exterior sliding patio door hardware color-matched to exterior frame on Pella 350 Series and Encompass by Pella® products.

³ Available on interior only.

⁴ Available on Pella 350 Series windows and sliding patio doors and Encompass by Pella® sliding patio doors only.

⁵ ⚠ WARNING: Screen will not stop child or pet from falling out of window or door. Keep child or pet away from open window or door.

⁶ Available on Pella 350 Series patio doors in White, Almond and Brown only.

⁷ Grille patterns offered may vary per product. See specific product information for availability.

⁸ Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.

⁹ Available on Pella 350 Series and Pella 250 Series windows only.

¹⁰ Available on Pella 350 Series and Encompass by Pella sliding patio doors only.

¹¹ Not available on HurricaneShield® products.

¹² Available on Pella 350 Series patio doors only.

Learn more about vinyl features and options:

CHOOSEPELLA.COM/OPTIONS

Shop our entry doors and storm



page **56**

ENTRY DOORS

With stunning style choices, authentic details and exceptional performance, Pella has an entry door that can help make your home more distinctive and give you more peace of mind.



doors.

Visit the Pella® window and door photo gallery for more ideas and inspiration at pella.com/photo-gallery.

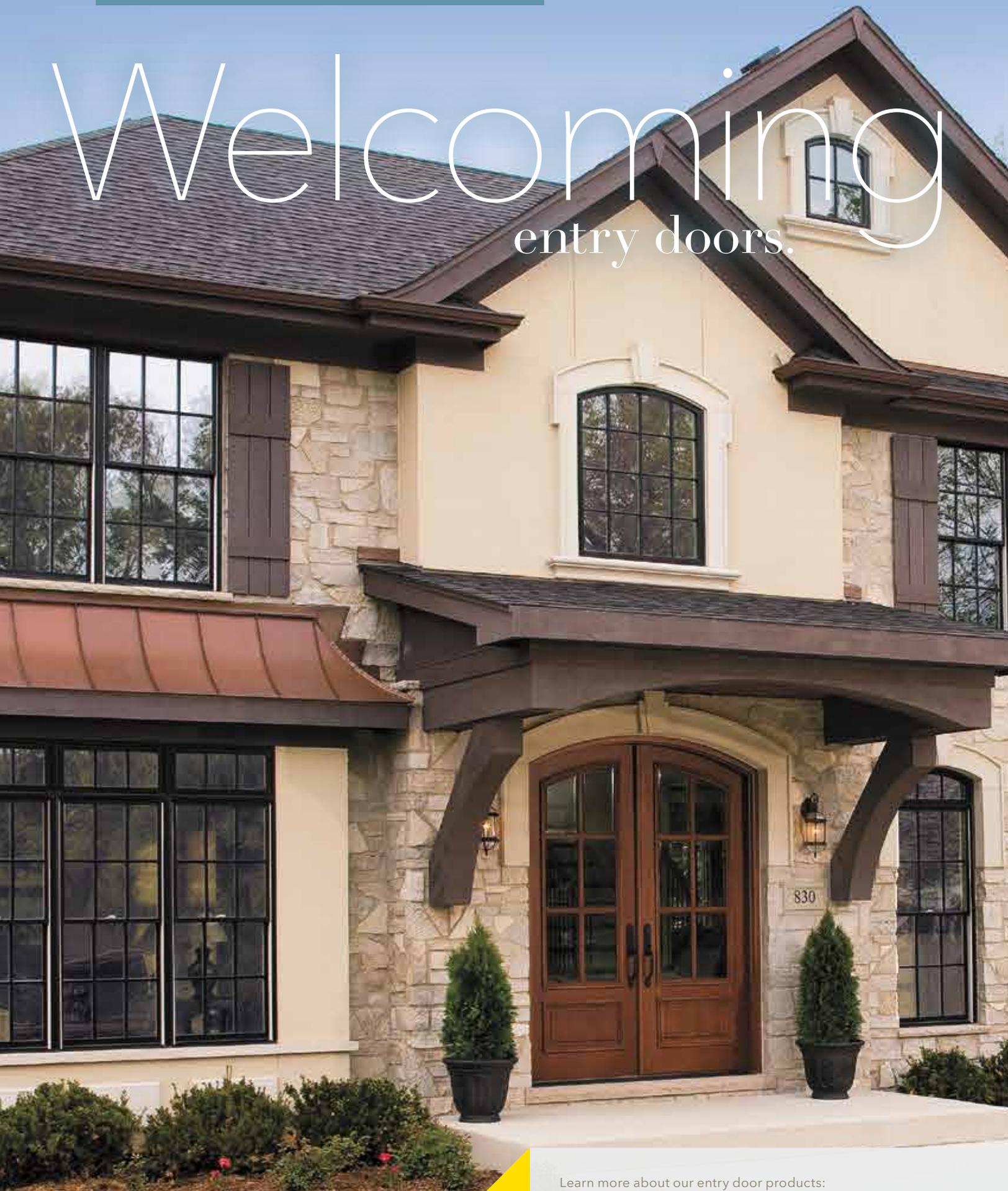


page **64**

STORM DOORS

An attractive storm door can enhance your home's curb appeal. We offer more ways for you to let light and air in and keep weather out – beautifully.

Welcoming entry doors.



Learn more about our entry door products:

[CHOOSEPELLA.COM/ENTRY-DOOR](https://www.choosPELLA.COM/ENTRY-DOOR)



A great entryway serves as a focal point for your home. Complement your home's architectural style and exterior finishes with an entry door from Pella – and add elegance and exceptional performance that truly say, "Welcome."



What can an entry door do for you?

Made to perform beautifully, Architect Series® and Pella® entry doors feature our patented PermaSeal® weather-resistant design, which provides exceptional protection from drafts and leaks. You'll enjoy more beauty and durability with less maintenance – for years.



Performance highlights.

Pella has another exclusive feature to consider: AdvantagePlus® protective frame system (optional). You'll enjoy a more durable trim and Pella's rot-resistant design.¹

Pella windows and doors offer the energy-efficient options that will meet or exceed ENERGY STAR® certification in all 50 states.²



¹ With proper installation, door frames featuring Pella's optional AdvantagePlus protective frame system with rot-resistant design significantly decrease the potential of frame rot.

² Some Pella products may not meet ENERGY STAR certification in Canada. For more information, contact your local Pella sales representative or go to nrccan.gc.ca/energy/products/categories/fenestration/13739.

Welcoming entry doors.



Architect Series[®] (wood)

BREATHTAKING DETAIL.

Naturally beautiful.

Direct from nature itself – no two doors are alike.

Rich with detail.

Make your entry door stand apart with the beauty of Mahogany or Rustic Walnut. Choose from intricate grain patterns and color markings.

Make an elegant statement.

Choose from Pella's Traditional, Craftsman, Classic or Old World European distinctive style collections to make your personal design vision come to life.

Architect Series (premium fiberglass)

A PREMIUM LOOK WITH EXCEPTIONAL PERFORMANCE.

Authentic.

Pella's most realistic look of stained Mahogany, Oak, Rustic or Hemlock wood grains, available in premium fiberglass. Or choose smooth fiberglass with a painted finish for a pop of color.

Sturdy and substantial.

Built with a strong, substantial door panel that feels like a wood door when it swings open.

Tough against weather.

Our patented PerformaSeal[®] weather-resistant design provides exceptional protection from drafts and leaks – and our optional AdvantagePlus[®] protective frame system provides added protection against moisture and damage, for fewer maintenance worries.

An entry door from Pella is more than just a door. It's an entryway that provides more beauty, performance and value – with great options that fit most any style and budget. We offer three distinctive lines of entry doors that open up a world of design possibilities for your home.



Pella® (fiberglass or steel)

BEAUTY THAT STANDS UP TO THE ELEMENTS.

Design flexibility.

Choose the convenience of a prefinished, stained or painted entry door.

Style your way.

Pick from a broad range of beautiful panel styles, glass options and more – in low-maintenance wood-grain fiberglass or naturally strong, smooth steel.

Exceptional performance.

Our patented PermaSeal® weather-resistant design provides exceptional protection from drafts and leaks – and our optional AdvantagePlus® protective frame system provides added protection against moisture and damage, for fewer maintenance worries.

Encompass by Pella® (fiberglass or steel)

AFFORDABLE QUALITY THAT DELIVERS.

Popular features.

Find a great look for your home with Pella's most popular entry door style features.

Easy care.

Maintain the beauty of your entry door with low-maintenance wood-grain fiberglass, smooth fiberglass or steel panels.

Stays looking great.

Your entry door will stand up to the elements for years. Our elevated frame design helps guard against damaging moisture.

Welcoming entry doors.

SIDELIGHTS AND TRANSOMS

Turn your entry door from Pella into a complete entry door system by adding complementary sidelights and transoms.



1/2 Circle Transom



Arch Transom



Rectangular Transom



Elliptical Transom



1/2 Light Sidelight



3/4 Light Sidelight



Full Light Sidelight

ACCESSORIES FOR WOOD AND FIBERGLASS



Dentil Shelves



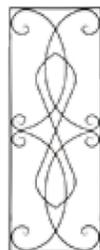
20" or 14" Straps



Square or Round Clavos



Carina Wrought Iron



Montelena Wrought Iron



ACCESSORIES FOR WOOD

These options not only increase curb appeal – they allow you to express yourself by creating the exact entry door you want. See your local Pella sales representative for more information.

Wood Speakeasy Door – With or Without Single-Pane Glass



Full Radius



Square



Eyebrow Radius

Fixed Insulated Glass Styles



Antique



Clear



Square

Fixed Insulated Glass Shapes



Cross Buck With or Without Clavos



Speakeasy Grille



Eyebrow Radius



Full Radius

Add personality to your door with our beautiful hardware collections – created with the sophistication you would expect from Pella and Baldwin® Reserve™ Hardware.

BALDWIN
RESERVE™

CLASSIC HARDWARE COLLECTION

Choose timeless pieces from the Classic collection – for a look that will never go out of style.



Chesapeake

Del Mar



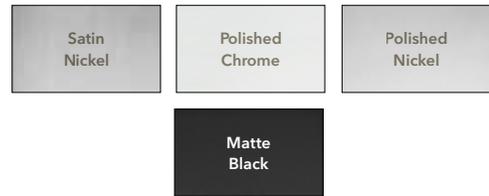
MODERN HARDWARE COLLECTION

Achieve the ultimate contemporary look with the sleek finishes of Modern hardware.



Seattle

Santa Cruz



RUSTIC HARDWARE COLLECTION

Stand out with bold looks from the Rustic collection, and create an utterly unique aesthetic.



Elkhorn

Longview



ESSENTIAL HARDWARE COLLECTION

Elevate your style and transform your home with an elegant selection of Essential hardware.



Standard

Eclipse Multipoint

Grip Multipoint



Featuring SmartKey® Re-Key Technology: Simplify your home's locks with SmartKey Re-Key Technology. With this innovative lock-and-key hardware, you can easily reset your locks to match any KW1-compatible key in just a few seconds.

Welcoming entry doors.

DECORATIVE, NONDECORATIVE AND OBSCURE GLASS

Brighten up your entryway with a decorative glass pattern that shows off your unique style. The foyer at right, seen through Low-E glass, has been photographed through each pattern shown below to illustrate the amount of privacy it provides.



Low-E Glass

Statement Glass



Francesca

Rhythm

Verona

Select Glass



Artesian

Castile

Dwell

Isabella

Madeira

Rosetta

Sheffield

Simulated-Divided-Light Grilles



Craftsman 3x1
Traditional

Craftsman 3x2
Traditional

9-Lite Prairie

Traditional

Grilles-Between-the-Glass



9-Lite Prairie

Traditional

Verona Statement Glass

Obscure Glass



Wave

Pebbled

Rain

Standard
Obscure

Granite Mystic
Available on
sidelights only.

Blinds-Between-the-Glass



White Blinds
(with Low-E glass)

entry door

DESIGN GUIDE

ARCHITECT SERIES*
WOOD
ARCHITECT SERIES
PREMIUM FIBERGLASS
PELLA*
ENCOMPASS BY PELLA*

PREFINISHES

Door panels, sidelights and even the interior and exterior frames can arrive prefinished.

Stained Fiberglass



Painted Fiberglass or Steel*



Exterior Wood Frame



DOUBLE-PANE GLASS

Low-E	•	•	•	•
Decorative	•	•	•	•
Obscure	•	•	•	•
Blinds-between-the-glass			•	•

INTERIORS

INTERIOR FRAME FINISHES

Pine (unfinished, primed, prefinished stain or paint)			•	•
Mahogany (unfinished)	•	•	•	•

INTERIOR PANEL FINISHES

Unfinished		•	•	•	•
Primed, ready to finish* (steel only)			•	•	•
Prefinished stain or paint*		•	•	•	•

INTERIOR TRIM

Primed, ready to finish*		•	•	•	•
Prefinished stain or paint*		•	•	•	•

* See left for fiberglass finish colors. For wood stain samples, please see your local Pella sales representative.

EXTERIORS

FRAME TYPES AND FINISHES

Aluminum-clad with EnduraClad® protective finish*			•	•
Pine (primed)			•	•
Mahogany (unfinished)		•	•	•

EXTERIOR TRIM

EnduraClad factory-applied trim*			•	•
----------------------------------	--	--	---	---

* See left for finish colors.

HARDWARE

HANDLE SETS

Baldwin® Reserve™ Classic Collection			•	•
Baldwin Reserve Modern Collection			•	•
Baldwin Reserve Rustic Collection			•	•
Pella Essential Collection			•	•
Essential Multipoint Lock Collection		•	•	•

FINISHES*

Handle sets: Bright Brass, Antique Brass, Satin Nickel, Oil-Rubbed Bronze, Matte Black, Polished Nickel, Polished Chrome, Distressed Bronze or Distressed Nickel	•	•	•	
Hinges: Brass-Tone Zinc, Polished Chrome, Stainless Steel, Antique Brass, Satin Nickel, Bright Brass, Oil-Rubbed Bronze, Black or Satin Chrome		•	•	•
Sills: Brown, Mill, Brass, Nickel or Bronze		•	•	•

* Not all finishes available on all handle set, hinge or sill options. See your local Pella sales representative for complete details.

GRILLES

PERMANENT GRILLES

Fixed grilles				•
Simulated-Divided-Light grilles with or without spacer				•
Aluminum grilles-between-the-glass			•	•
True-divided-light grilles	•			

See a Pella professional for specific details and additional options available. Some features are part of our standard offering; not all options are available on all product styles.



Inspired by the latest trends, Pella's Vibrancy Collection delivers fresh, new entry door personality. Our color collection will be updated regularly to follow ever-changing design trends. Stand out with this colorful, modern series.

To see a current list of styles and options, visit pella.com/vibrancy.

Learn more about entry door features and options:

CHOOSEPELLA.COM/ENTRY-DOOR-OPTIONS

* Architect Series® doors are not available in steel.

Storm doors that stand out.



Learn more about our storm doors:

[CHOOSEPELLA.COM/STORM-DOOR](https://www.choosepella.com/storm-door)

Pella's storm doors are designed to suit your personal tastes and complement the beauty of your entryway. Pella® storm doors use heavy-duty materials that provide smooth, dependable operation for years to come. Plus the thoughtful details that make an attractive first impression.



What can storm doors do for you?

Enhance the beauty of your entrance with elegant storm door designs to fit your home's style. A storm door is a multipurpose accessory that you'll enjoy for years to come.



Let the outside in.

Enjoy the best of both worlds – light and air. Pella storm doors with Rolscreen® retractable screens* offer a refreshing breeze, a clear view or both.

Storm doors that stand out.

Pella makes it easy to find the door that best fits your home and your lifestyle.



Pella® Select® and Fullview Storm Doors

DESIGN FLEXIBILITY.

Personalize your entrance.

Our widest range of frame colors, hardware finishes and fullview glass designs helps you instantly transform your entryway.

Enjoy maximum light and breeze.

Pella Select and fullview storm doors invite the light inside with full glass. Gain comfort in all seasons with the interchangeable full screen*.

Let the beauty of your door shine through.

A storm door can increase curb appeal and complement your entry door. Choose from a variety of accent frame designs and stylish hardware to create a new look.



Rolscreen® Storm Doors

LIGHT AND FRESH AIR.

Beautifully convenient.

Enjoy a clean, clear view without having to remove the screen. The screen easily rolls up or down – and out of sight.

Reflect your personal style.

Pella® Rolscreen storm doors offer popular colors and hardware finishes to enhance your curb appeal.

Standard Screen Storm Doors

SIMPLY PROTECTED.

Easy operation.

With the self-storing design, screens are tucked away, ready for use when you need them, and never have to be removed.

Two styles to fit your needs.

Choose a midview or highview frame style to help protect the screen from children and pets.

For more information on Pella's storm door offering, see your local Pella sales representative or visit:

CHOOSEPELLA.COM/STORM-DOOR

* ⚠ WARNING: Screen will not stop child or pet from falling out of window or door. Keep child or pet away from open window or door.

Storm doors that stand out.

DOOR MODELS

Find the right door for your home and your style.

Pella® Select® and Fullview



Pella Select

Model 4601

Model 3010

Rolscreen®



Model 3925

Model 3900

Model 3570



Model 3550

Model 3525

Standard Self-Storing



Model 3031

Model 3030

GLASS¹

Give your home curb appeal with our exclusive glass designs.



Low-E Glass

Single Bevel

Double Bevel

Crystal Bevel



Arch Bevel

Edessa

Kensett

Venetian
Blinds-Between-
the-Glass
(in White only)

FRAME COLORS²

Door arrives prefinished on the interior and exterior with colors to match your Pella windows and doors.



storm door

DESIGN GUIDE

PELLA® SELECT® AND FULLVIEW
ROLSCREEN®
SELF-STORING

HANDLE STYLES

Find beauty and function in Pella's stylish, easy-to-operate handles.



HANDLE FINISHES³

Choose decorative finishes to coordinate with other finishes in your home.



ROLSCREEN® RETRACTABLE SCREEN STORM DOORS



An exclusive operating system includes a conveniently concealed screen. Gently pull it down to provide ventilation. Lift it up and it glides out of sight.

GLASS & DECORATIVE ACCENTS

	PELLA® SELECT® AND FULLVIEW	ROLSCREEN®	SELF-STORING
Fullview glass	•	•	
Midview glass		•	•
Highview glass		•	•
Low-E glass		•	
Decorative glass		•	
Venetian blinds-between-the-glass*		•	
Grille pattern			•
Interchangeable glass panel		•	
Movable glass panel			•
Two movable glass panels			•
Fully tempered glass		•	•

* Available with a White frame only.

FRAME CONSTRUCTION

	PELLA® SELECT® AND FULLVIEW	ROLSCREEN®	SELF-STORING
1-3/8" heavy-duty frame with reinforced corners			•
1-5/8" heavy-duty overlapping frame with double weatherstripping		•	
1-1/4" frame with reinforced corners		•	
1" solid-core frame with aluminum exterior			•

ENDURACLAD® COLOR-MATCHED FRAME COLORS

	PELLA® SELECT® AND FULLVIEW	ROLSCREEN®	SELF-STORING
Poplar White, Tan, Putty, Brown, Hartford Green, Black or Cranberry		•	•
Portobello, Summer Sage, Hemlock, Morning Sky Gray or Real Red		•	
White		•	•

HANDLE FINISHES

	PELLA® SELECT® AND FULLVIEW	ROLSCREEN®	SELF-STORING
Bright Brass, Satin Nickel or Oil-Rubbed Bronze		•	•
Antique Brass or Matte Black		•	
Color-matched handle			•
Lifetime Finish Guarantee* on handle		•	•

* See written warranty for complete details at pella.com/warranty.

HARDWARE

	PELLA® SELECT® AND FULLVIEW	ROLSCREEN®	SELF-STORING
Matching interior and exterior handles		•	•
Interior handle that matches door color			•
Keyed deadbolt		•	•
Integrated keylock		•	
Two color-matched closers		•	•
One-Touch® closer		•	•

SCREENS¹

	PELLA® SELECT® AND FULLVIEW	ROLSCREEN®	SELF-STORING
Full screen, interchangeable with glass insert ²		•	
Rolscreen® retractable screen			•
Self-storing full screen			•

¹ ⚠ WARNING: Screen will not stop child or pet from falling out of window or door. Keep child or pet away from open window or door.

² The Venetian blinds-between-the-glass option does not offer a screen.

INSTALLATION

	PELLA® SELECT® AND FULLVIEW	ROLSCREEN®	SELF-STORING
Express Install® system*		•	•
Traditional installation			•

* On a typical installation. See specific product information for availability.

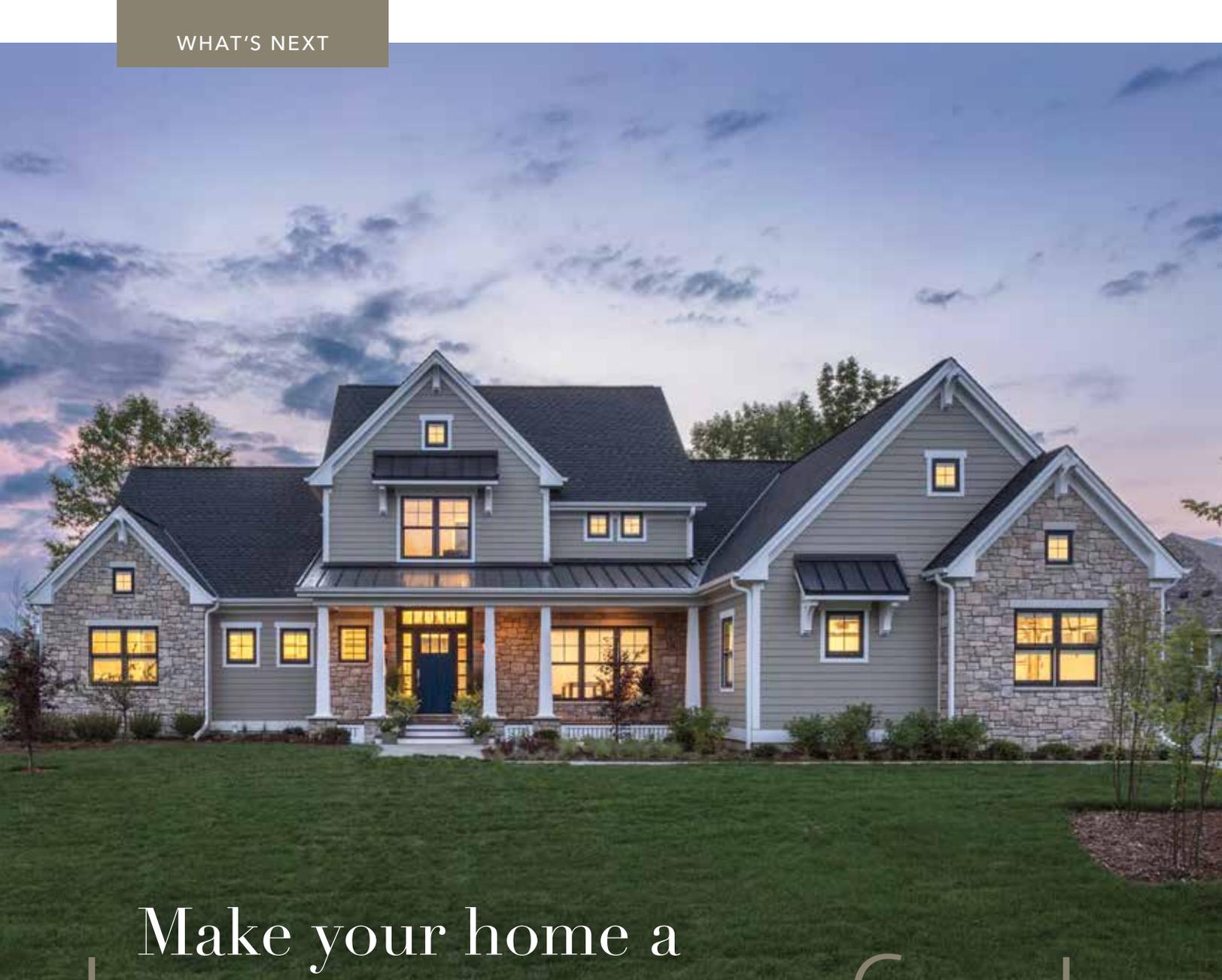
SIZES

	PELLA® SELECT® AND FULLVIEW	ROLSCREEN®	SELF-STORING
30" x 81"			•
32" x 80"		•	
32" x 81"		•	•
34" x 81"			•
36" x 80"		•	
36" x 81"		•	•
36" x 80" or 36" x 81"			•
Custom		•	•

¹ Glass availability varies by door size. See your local Pella sales representative for availability.

² Color availability varies by door size. Because of printing limitations, actual colors may vary from those shown.

³ Handle finish availability varies by door model.



Make your home a
beautiful
space.

Now that you've had a chance to discover the style and performance Pella can create for your home, it's time to bring your vision to life.



We can help you create the space you've always wanted with products that make your life more comfortable, installation services and options that fit your needs, and the peace of mind that comes with some of the strongest warranties in the business*.



Let us help you turn your house into a stylish home-sweet-home. If you're ready to purchase, have general questions or would like more information:

VISIT PELLA.COM

VISIT OR CALL YOUR
LOCAL PELLA SHOWROOM

TALK WITH A PELLA
CERTIFIED CONTRACTOR®



Want to learn more about Pella® windows and doors? Call us at **866-209-4260** or visit pella.com.



Always read the Pella limited warranties before purchasing or installing Pella products. See written limited warranties for details, including exceptions and limitations, at pella.com/warranty, or contact Pella Customer Service at 877-473-5527.



Pella Corporation is a proud volunteer partner in the U.S. Environmental Protection Agency and the Department of Energy's ENERGY STAR® program to promote the use of high-efficiency products.

Connect with Pella:

